



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3183-9

Job Sheet 175784



Part No: D3183-9

Job Qty: 60 ea

Part Name: Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/23/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C1 IPP A 06.05.03 New issue KJ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea	4/21/18	4/21/18	0.00	0.00	Start Up Machining-2	200ml	JB 18-04-18
100	Hardinge	60 pcs	4/23/18	4/23/18	0.05	3.16	Hardinge	11	JB 18-04-18
120	QC	60 pcs	4/23/18	4/23/18	0.00	0.00	QC8		J.C. 18-04-21
130	Packaging	60 pcs	4/23/18	4/23/18	0.00	0.00	Packaging3-1	STOW	APR 23 2018 9-39
140	QC21-SA	60 Ea	4/23/18	4/23/18	0.00	0.00	QC21		ml 18/04/23
Part Op Descriptions: 100 - Turn D3183-9 Cap as per Folio FA388									21 APR 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR1.000	Delrin Round Bar 1" Color: Black	1.9980 ft (.0333 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINR1.000	2	20	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cap	0.830inches $\pm$ 0.005	0.835 0.825		
2	Cap	0.720inches $\pm$ 0.002	0.722 0.718		
3	Cap	0.747inches $\pm$ 0.001	0.748 0.746		
4	Cap	0.010inches $\pm$ 0.010	0.020 0.000		
5	Cap	0.0311inches $\pm$ 0.0100	0.0411 0.0211		
6	Cap	0.199inches $\pm$ 0.001	0.200 0.198		
7	Cap	0.276inches $\pm$ 0.010	0.286 0.266		
8	Cap	0.039inches $\pm$ 0.010	0.049 0.029		

Plex 4/10/18 2:30 PM Dart.Gagnon.Michelle



Container No: S062567



Part: D3183-9

Job No: 175784

Serial No/Batch: S062567

Revision:

Inspector:

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Date: 04/18/18